

Precision pressure regulators LRP/LRPS

FESTO



Precision pressure regulators LRP, size 40

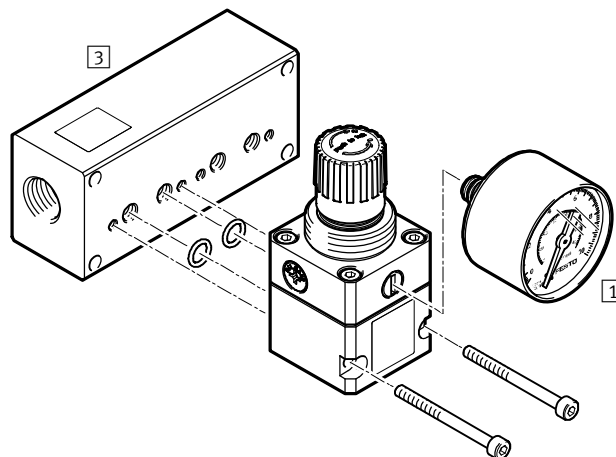
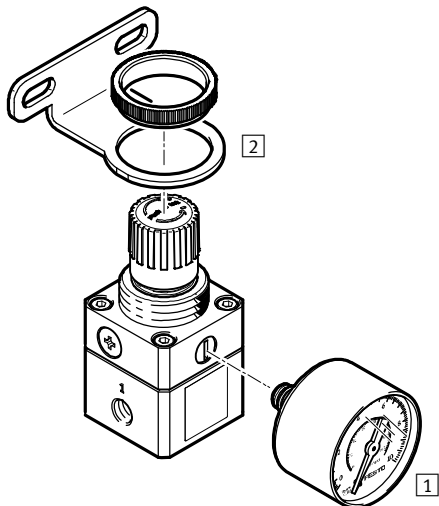
Peripherals overview

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Peripherals overview

Precision pressure regulator LRP-1/8-6

Precision pressure regulator LRP-7.0-6



Mounting components and accessories		→ Page/Internet
1	Precision pressure gauge PAGN	13
2	Mounting bracket MS4-WR	13
3	Manifold block for manifold assembly of 2 or 4 valves MRS	11

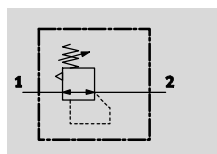
Type codes

		LRP	–	1/8	–	6
Service function						
LRP	Precision pressure regulator					
Pneumatic connection						
1/8	Thread G1/8					
7.0	For sub-base Ø 7 mm					
Pressure regulation range						
6	0.1 ... 6 bar					

Precision pressure regulators LRP, size 40

Technical data

Function



-  - Flow rate
300 l/min
-  - Temperature range
-10 ... +60 °C
-  - Operating pressure
1 ... 8 bar



LRP-1/8-6

LRP-7.0-6

Note

A manifold block MRS is required to connect the precision pressure regulator LRP-7.0-6 to the compressed air supply. The mounting kit with screws and sealing rings is included with the device.

The precision pressure regulator is suitable for sensitive applications requiring a hysteresis of 0.02 bar. The outlet pressure p2 can be set within the pressure regulation range. In the

event of a failure of the compressed air supply, the outlet pressure p2 is vented via connection 3 (secondary venting).

- Precision pressure adjustment possible both in static and dynamic applications
- Operating pressure fluctuations are almost entirely compensated
- Good response characteristics during rapid changes to operating pressure and flow rate

General technical data		
Type	LRP-1/8-6	LRP-7.0-6
Pneumatic connection 1, 2	G $\frac{1}{8}$	For sub-base $\varnothing$ 7 mm
Pressure gauge connection	G $\frac{1}{8}$	
Design	Piloted precision diaphragm regulator	
Regulating function	Outlet pressure constant, with secondary venting	
Type of mounting	Via accessories	
	Front panel mounting	
	In-line installation	
Mounting position	Any	
Actuator lock	Rotary knob with detent	
Pressure regulation range [bar]	0.1 ... 6	
Max. pressure hysteresis [bar]	0.02	
Pressure indicator	G $\frac{1}{8}$ prepared	

Standard nominal flow rate qnN [l/min]		
Type	LRP-1/8-6	LRP-7.0-6
Standard nominal flow rate [l/min]	300 ¹⁾	240 ²⁾

1) Measured at p1 = 8 bar and p2 = 6 bar, Δp_2 = 100 mbar

2) Measured on manifold block MRS-4 at p1 = 8 bar and p2 = 6 bar, Δp_2 = 100 mbar

Operating and environmental conditions		
Operating pressure [bar]	1 ... 8	
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]	
	Inert gases	
Note on operating/pilot medium	Lubricated operation not possible	
Ambient temperature [°C]	-10 ... +60	
Temperature of medium [°C]	-10 ... +60	
Storage temperature [°C]	-10 ... +60	
Corrosion resistance class CRC ¹⁾	2	

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

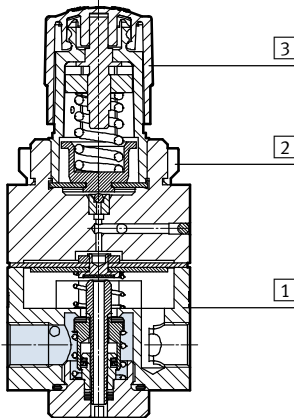
Precision pressure regulators LRP, size 40

Technical data

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Weight [g]	
Precision pressure regulator	200

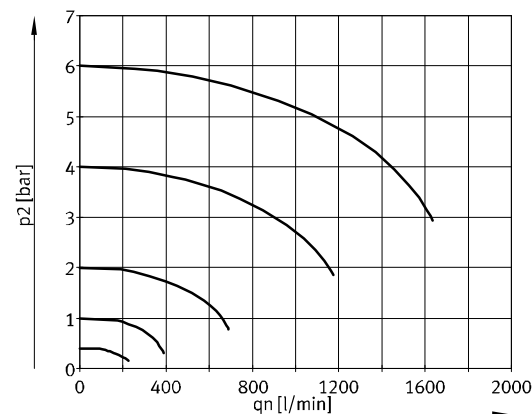
Materials	
Sectional view	



Precision pressure regulator		
1	Housing	Aluminium
2	Knurled nut	Aluminium
3	Rotary knob	PA
-	Diaphragm, seals	Nitrile rubber
Note on materials		RoHS compliant

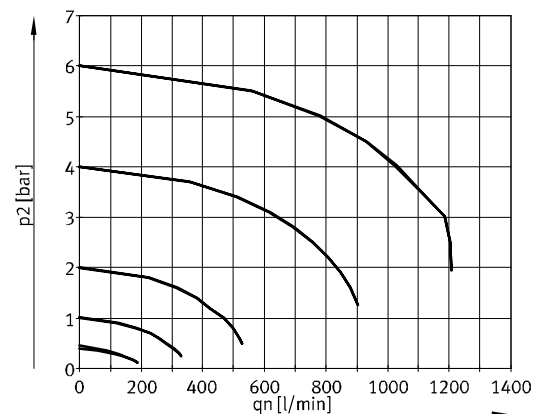
Standard flow rate q_n as a function of outlet pressure p_2

LRP-1/8-6



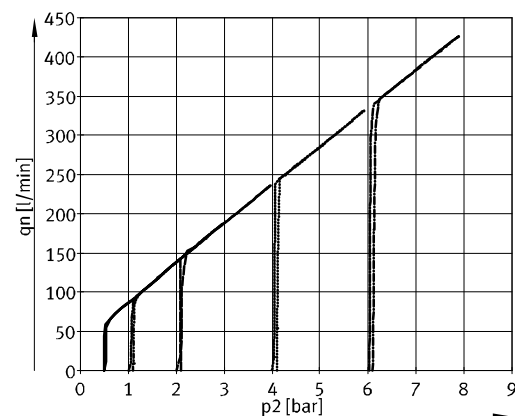
Operating pressure $p_1 = 8$ bar

LRP-7.0-6



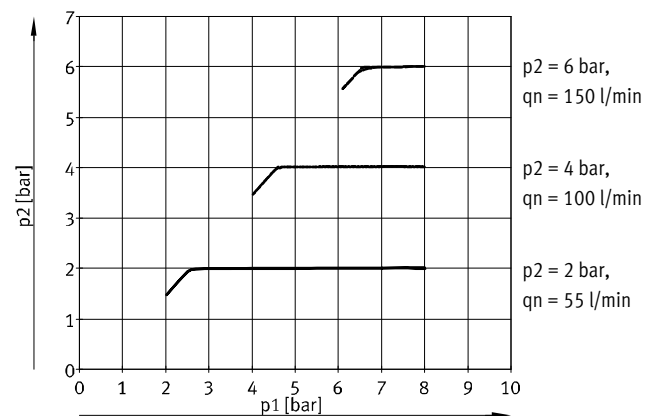
Operating pressure $p_1 = 8$ bar

Standard flow rate q_{n2-3} through secondary venting as a function of the outlet pressure p_2



Operating pressure $p_1 = 8$ bar

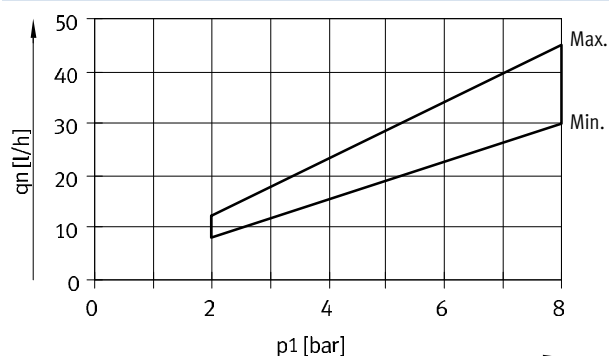
Outlet pressure p_2 as a function of operating pressure p_1



Precision pressure regulators LRP, size 40

Technical data

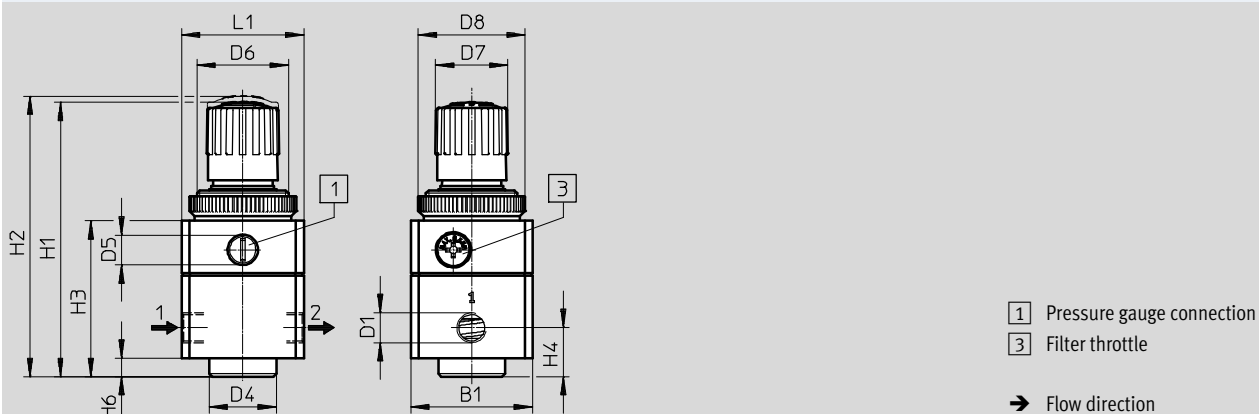
Internal air consumption q_n as a function of operating pressure p_1



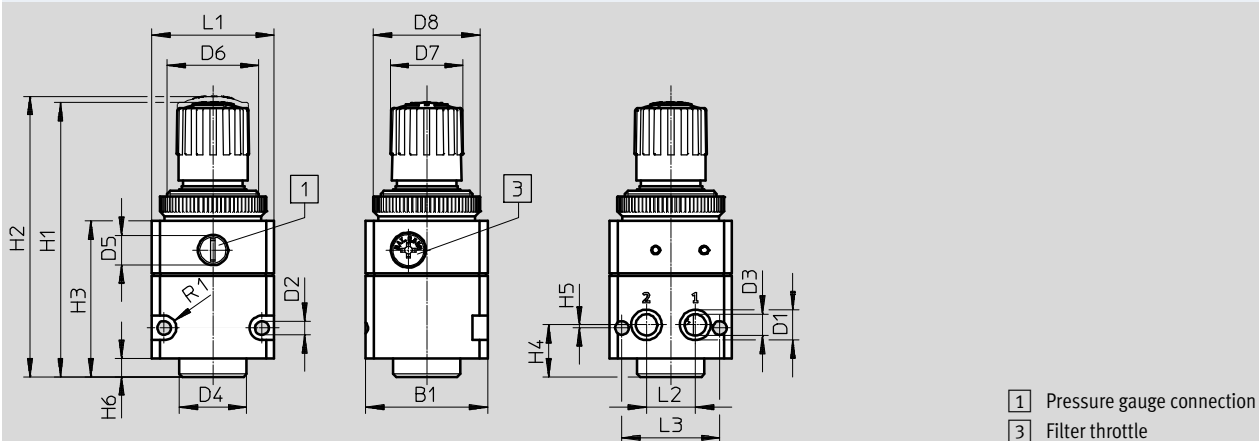
Dimensions

Download CAD data → www.festo.com

LRP-1/8-6



LRP-7.0-6



Type	B1	D1	D2	D3	D4	D5	D6	D7	D8	H1	H2	H3	H4	H5	H6	L1	L2	L3	R1
LRP-1/8-6	40	G1/8	—	—	22	G1/8	M30x1.5	24	35	~90	~92	51	16	—	6	40	—	—	—
LRP-7.0-6		Ø 10	4.5	7	22	G1/8	M30x1.5	24	35	~90	~92	51	17	1			16	32	4

Ordering data

Pressure regulation range [bar]	Pneumatic connection 1, 2	Part No.	Type
0.1 ... 6	G1/8	2416371	LRP-1/8-6
	For sub-base Ø 7 mm	2418761	LRP-7.0-6

Precision pressure regulators LRP/LRPS, size 50

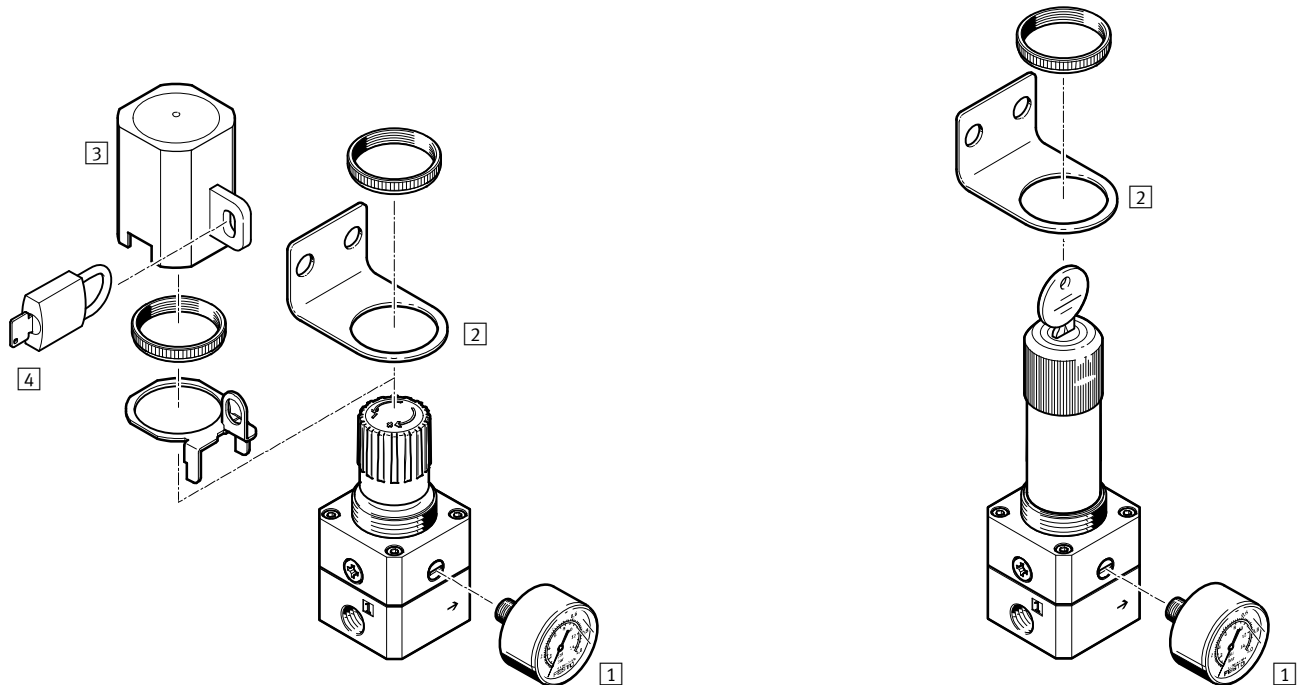
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Peripherals overview and type codes

Peripherals overview

Precision pressure regulator LRP

Lockable precision pressure regulator LRPS



Mounting attachments and accessories		→ Page/Internet
1	Precision pressure gauge MAP	13
2	Mounting bracket HR-1/4-P	12
3	Regulator lock with lock plate LRVS-LRP-1/4	12
4	Padlock LRVS-D	12

Type codes

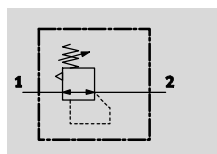
LRP		—	1/4	—	0.7	—	EX4
Service function							
LRP	Precision pressure regulator						
LRPS	Lockable precision pressure regulator						
Pneumatic connection							
1/4	Thread G1/4						
Pressure regulation range							
0.7	0.05 ... 0.7 bar						
2.5	0.05 ... 2.5 bar						
4	0.05 ... 4 bar						
10	0.1 ... 10 bar						
Explosion protection (only for LRP)							
	None						
EX4	For use in explosive areas in zones 1, 2 as well as 21, 22						

Precision pressure regulators LRP/LRPS, size 50

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Technical data

Function



- Flow rate
800 ... 2,300 l/min
- Temperature range
-10 ... +60 °C
- Operating pressure
1 ... 12 bar
- www.festo.com



The precision pressure regulator controls operating pressure (secondary side) with a diaphragm pilot control, which acts upon the main seat and thus achieves improved regulating characteristics.

- Precision pressure adjustment possible both in static and dynamic applications
- Pressure hysteresis of < 0.02 bar for flow rate characteristic curve
- Good response characteristics during rapid alteration of supply pressure and flow rate
- Supply pressure fluctuations are almost entirely compensated
- Product variants LRP-...-EX4 can be used in zones 1 and 2 of explosive gas atmospheres and in zones 21 and 22 of explosive dust atmospheres

General technical data				
LRP/LRPS-1/4-...	0.7	2.5	4	10
Pneumatic connection 1, 2	G1/4			
Constructional design	Pilot-actuated precision diaphragm regulating valve			
Regulating function	Output pressure constant, with secondary venting			
Type of mounting	Via accessories			
	Front panel mounting			
	In-line installation			
Mounting position	Any			
Actuator lock	Rotary knob with detent			
	Rotary knob with integrated lock			
Pressure regulation range [bar]	0.05 ... 0.7	0.05 ... 2.5	0.05 ... 4	0.1 ... 10
Max. hysteresis [bar]	0.02			
Pressure indicator	G1/8 prepared			

Standard nominal flow rate ¹⁾ qnN [l/min]				
LRP/LRPS-1/4-...	0.7	2.5	4	10
Standard nominal flow rate [l/min]	800	1,800	2,000	2,300

1) Measured at p1 = 12 bar, Δp2 = 100 mbar

Operating and environmental conditions	
Operating pressure [bar]	1 ... 12
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
	Inert gases
Note on operating/pilot medium	Operation with lubricated medium not possible
Ambient temperature [°C]	-10 ... +60
Temperature of medium [°C]	-10 ... +60
Corrosion resistance class CRC ¹⁾	2

1) Corrosion resistance class 2 to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Precision pressure regulators LRP/LRPS, size 50

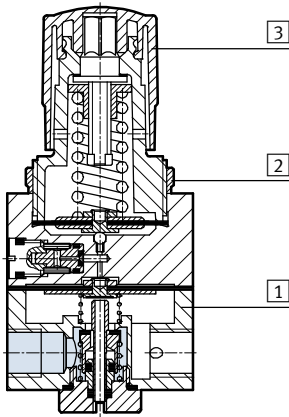
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Technical data

Weight [g]			
Type	LRP	LRP-...-EX4	LRPS
Precision pressure regulator	310	315	410

Materials

Sectional view

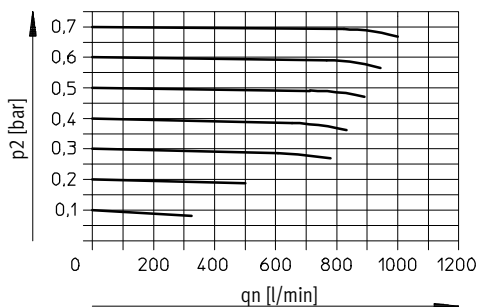


Precision pressure regulator

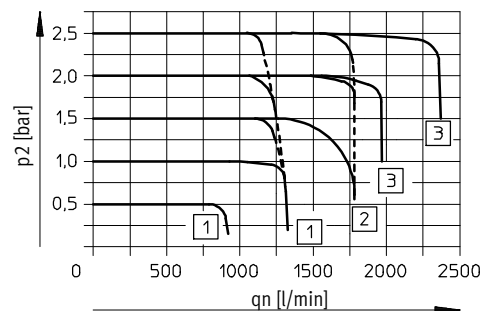
1	Housing	Die-cast aluminium
2	Knurled nut	Aluminium
3	Rotary knob	PA
-	Seals	NBR
Note on materials		RoHS-compliant

Standard flow rate q_n as a function of output pressure p_2

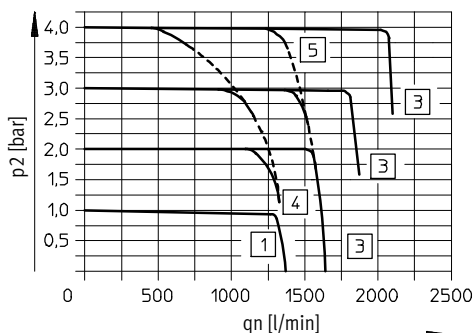
LRP/LRPS-1/4-0,7



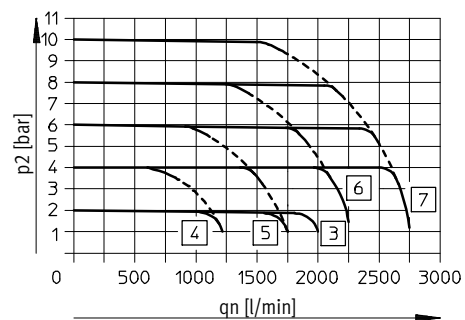
LRP/LRPS-1/4-2,5



LRP/LRPS-1/4-4



LRP/LRPS-1/4-10



- 1 Supply pressure $p_1 = 5 \dots 12$ bar
- 2 Supply pressure $p_1 = 7 \dots 12$ bar
- 3 Supply pressure $p_1 = 10 \dots 12$ bar
- 4 Supply pressure $p_1 = 5$ bar

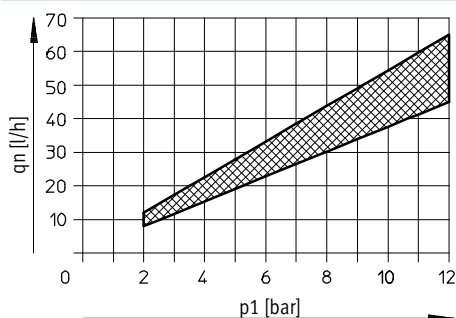
- 5 Supply pressure $p_1 = 7$ bar
- 6 Supply pressure $p_1 = 10$ bar
- 7 Supply pressure $p_1 = 12$ bar

Precision pressure regulators LRP/LRPS, size 50

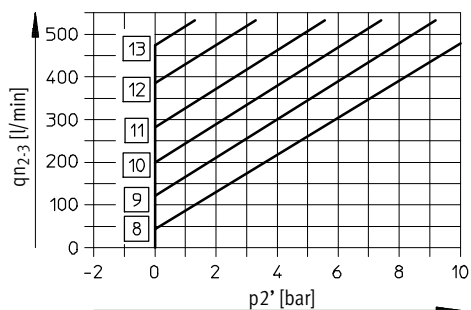
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Technical data

Internal air consumption q_n as a function of supply pressure p_1



Standard flow rate q_{n2-3} of the secondary exhaust as a factor of the excess output pressure p_2'

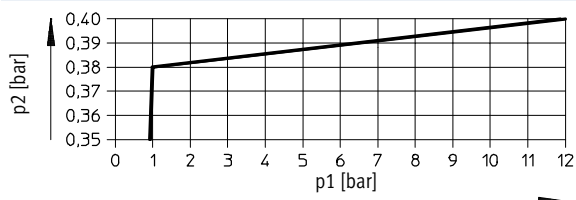


- 8 Output pressure $p_2 = 0.7$ bar
- 9 Output pressure $p_2 = 2$ bar
- 10 Output pressure $p_2 = 4$ bar
- 11 Output pressure $p_2 = 6$ bar
- 12 Output pressure $p_2 = 8$ bar
- 13 Output pressure $p_2 = 10$ bar

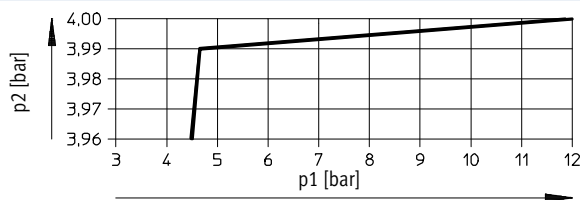
Supply pressure $p_1 = 5 \dots 12$ bar

Output pressure p_2 as a function of supply pressure p_1

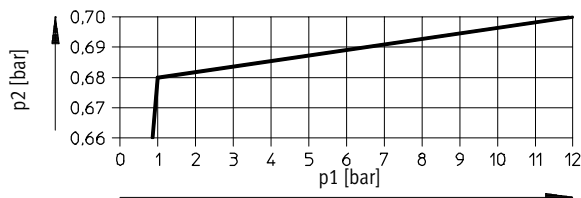
Primary pressure dependence $q_n = 35$ l/min



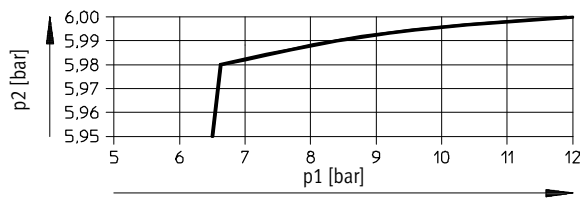
Primary pressure dependence $q_n = 220$ l/min



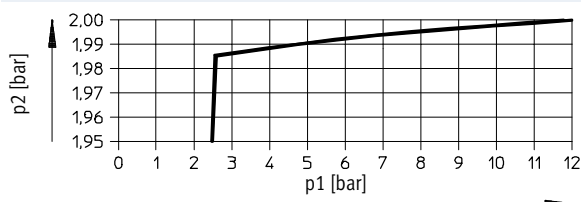
Primary pressure dependence $q_n = 55$ l/min



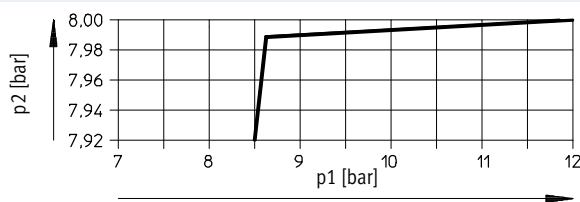
Primary pressure dependence $q_n = 340$ l/min



Primary pressure dependence $q_n = 120$ l/min



Primary pressure dependence $q_n = 420$ l/min



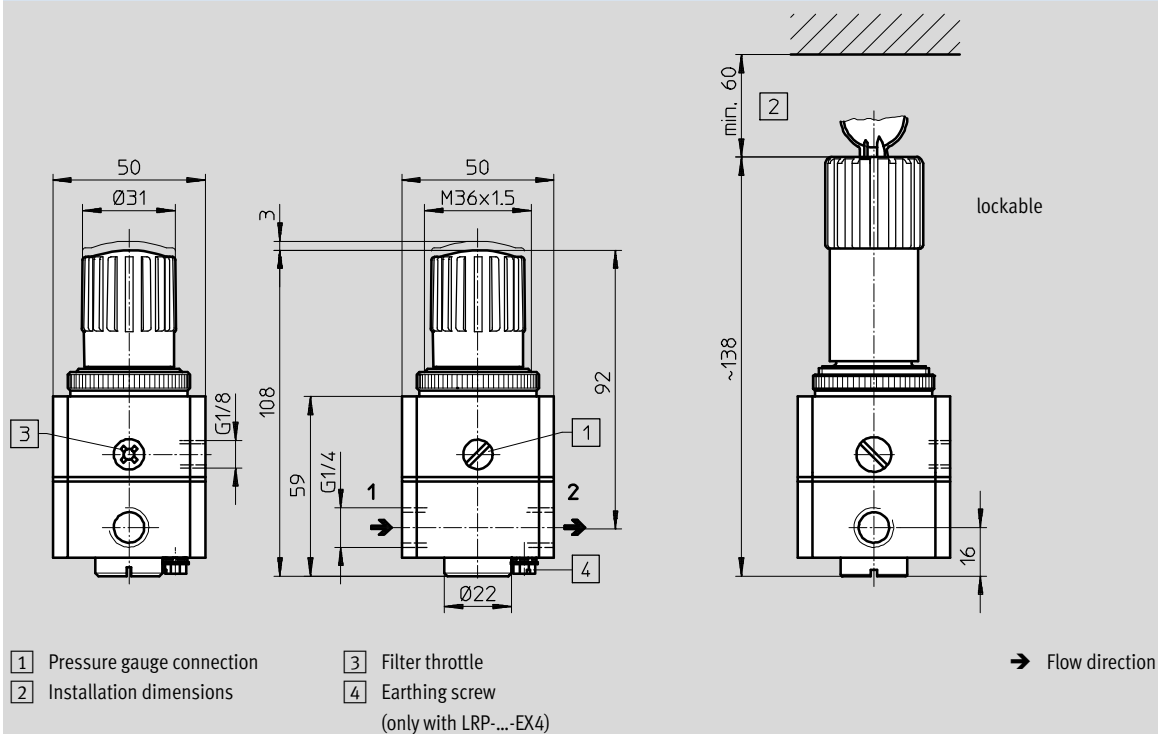
Precision pressure regulators LRP/LRPS, size 50

Technical data

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Dimensions

Download CAD data → www.festo.com



Ordering data

Pressure regulation range [bar]	Precision pressure regulator LRP		Lockable precision pressure regulator LRPS	
	Part No.	Type	Part No.	Type
0.05 ... 0.7	159500	LRP-1/4-0,7	194690	LRPS-1/4-0,7
0.05 ... 2.5	162834	LRP-1/4-2,5	194691	LRPS-1/4-2,5
0.05 ... 4	159501	LRP-1/4-4	194692	LRPS-1/4-4
0.1 ... 10	159502	LRP-1/4-10	194693	LRPS-1/4-10
For use in explosive areas in zones 1, 2 as well as 21, 22				
0.05 ... 0.7	549918	LRP-1/4-0,7-EX4	-	
0.05 ... 2.5	549919	LRP-1/4-2,5-EX4	-	
0.05 ... 4	549920	LRP-1/4-4-EX4	-	
0.1 ... 10	549921	LRP-1/4-10-EX4	-	

Precision pressure regulators LRP/LRPS

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Accessories

Manifold block MRS

for precision pressure regulator

LRP-7.0-6

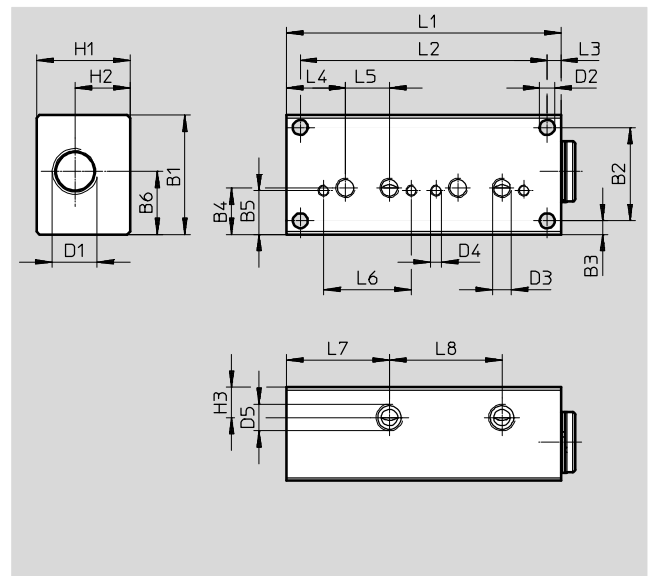
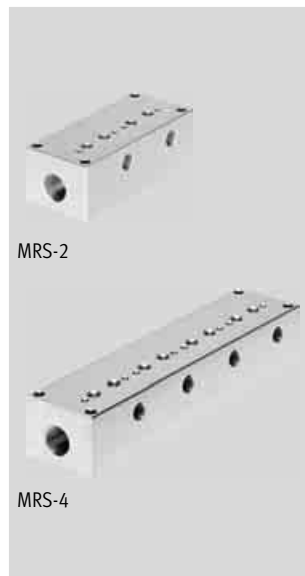
- For manifold assembly of 2 or 4 valves
- Continuous compressed air supply in the manifold block
- Connection for compressed air supply $G\frac{3}{8}$, connections for working pressure $G\frac{1}{8}$
- Vacant positions can be sealed with blanking plugs

Operating pressure: -0.9 ... 10 bar

Materials:

Wrought aluminium alloy

RoHS compliant



Type	B1	B2	B3	B4	B5	B6	D1	D2 Ø	D3	D4	D5	H1	H2	H3
MRS-2	43.5	34	5	17	16	23	$G\frac{3}{8}$	5.5	M7	M4	$G\frac{1}{8}$	34	20	11
MRS-4														

Type	L1	L2	L3	L4	L5	L6	L7	L8	Max. tightening torque for valve mounting	Max. tightening torque for wall mounting
MRS-2	100	90	5	21.5	16	32	37.5	41	2.5	4
MRS-4	182	172								

Ordering data				
Pneumatic connection 1	Max. no. of valve positions	Weight [g]	Part No.	Type
$G\frac{3}{8}$	2	365	2844247	MRS-2
	4	650	2844348	MRS-4

Precision pressure regulators LRP/LRPS

Accessories

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Mounting bracket HR

for precision pressure regulator

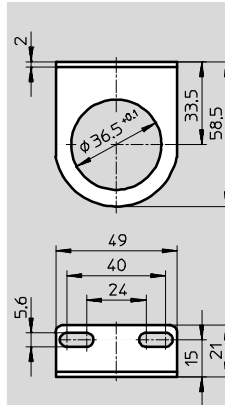
LRP/LRPS, size 50

- For wall mounting

Materials:

Galvanised steel

Free of copper and PTFE



Ordering data

CRC¹⁾

Part No. Type

2

159503 HR-1/4-P

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Regulator lock LRV-S-LRP

for precision pressure regulator LRP,

size 50

Materials:

Cap: polyacetal

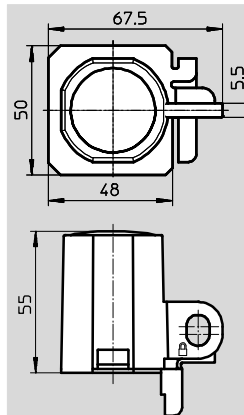
Lock plate: steel

Knurled nut: aluminium

Free of copper and PTFE

Ambient temperature:

-20 ... +60 °C



Ordering data

Weight [g]

Part No. Type

36

193785 LRV-S-LRP-1/4

Padlock LRV-S-D

for precision pressure regulator LRP,

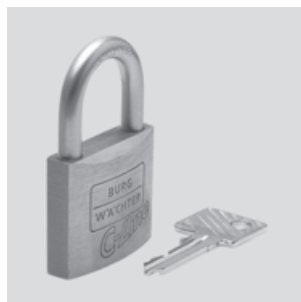
size 50

Materials:

Housing: brass

Ambient temperature:

-20 ... +60 °C



Ordering data

Weight [g]

Part No. Type

120

193786 LRV-S-D

Precision pressure regulators LRP/LRPS

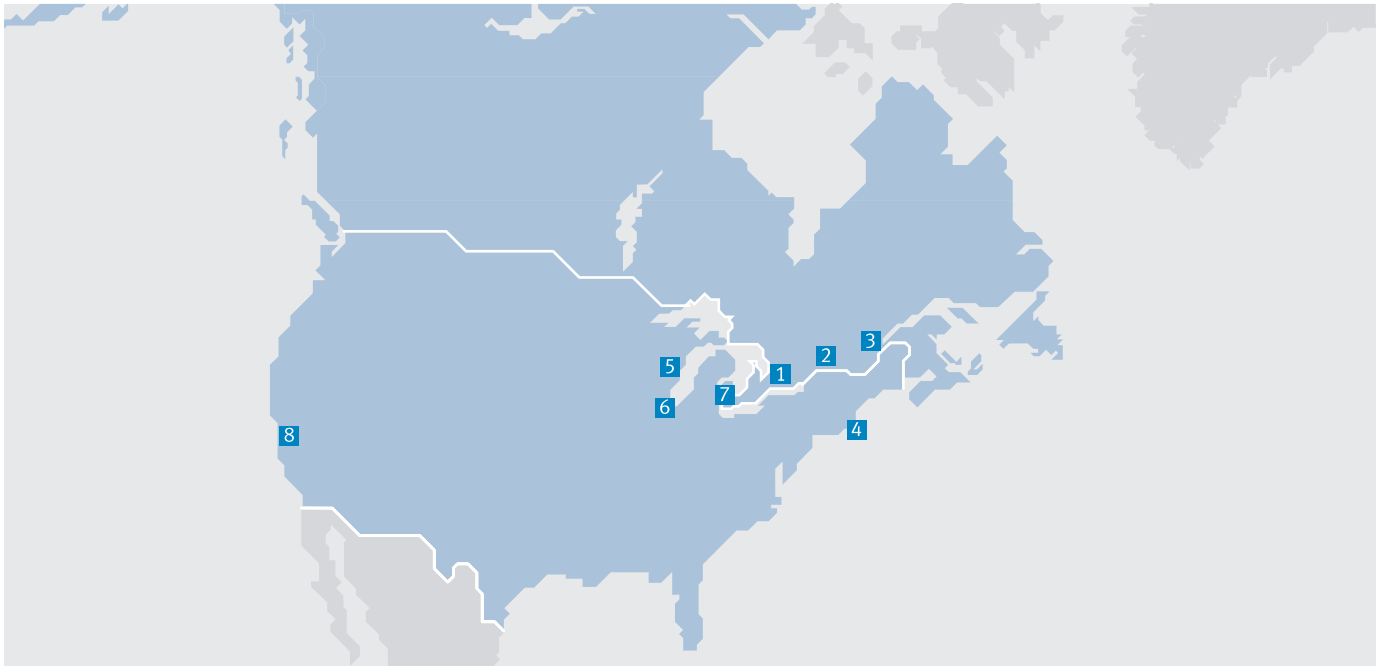
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Accessories

Ordering data – Mounting bracket MS4-WR			Technical data → Internet: sie-gd	
	Description	Weight [g]	Part No.	Type
	For precision pressure regulator LRP, size 40, for wall mounting	49	526064	MS4-WR

Ordering data – Precision pressure gauge MAP/PAGN						
	Nominal size	Pneumatic connection	Indicating range		Part No.	Type
			Outer scale	Inner scale		
	Precision pressure gauge MAP, EN 837-1		Technical data ➔ Internet: map			
	40	R1/8	0 ... 1 bar	0 ... 15 psi	161126	MAP-40-1-1/8-EN
			0 ... 4 bar	0 ... 58 psi	162842	MAP-40-4-1/8-EN
			0 ... 6 bar	0 ... 87 psi	161127	MAP-40-6-1/8-EN
			0 ... 16 bar	0 ... 232 psi	161128	MAP-40-16-1/8-EN
	Precision pressure gauge PAGN, EN 837-1		Technical data ➔ Internet: pagn			
	40	R1/8	0 ... 10 bar	0 ... 145 psi	2849914	PAGN-40-10-R18-1.6
			0 ... 1 MPa	0 ... 10 bar	2849916	PAGN-40-1M-R18-1.6

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