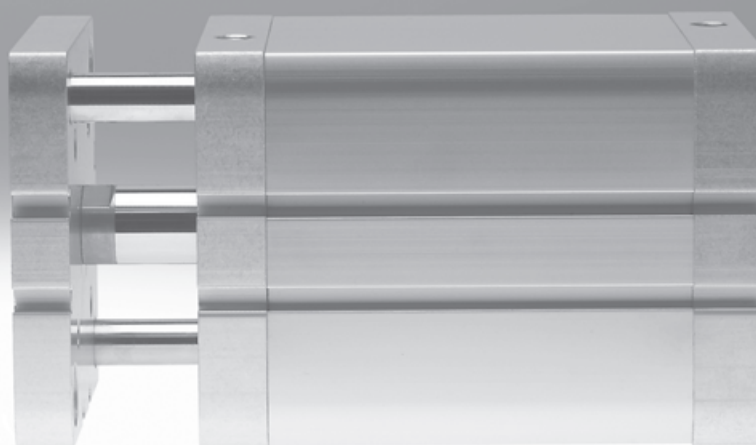


Compact cylinders ADNGF, standard port pattern

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Compact cylinders ADNGF, standard port pattern

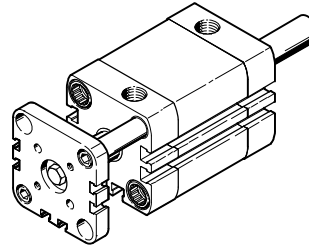
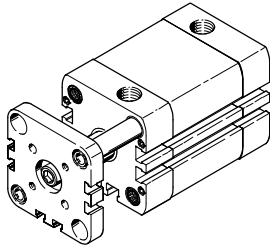
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Key features and type codes

At a glance

With guide rod and yoke plate
ADNGF-...

With guide rod, yoke plate and through piston rod
ADNGF-...-S2



Cushioning types

	Cushioning P	Cushioning PPS
Mode of operation	The drive is equipped with polymer flexible end-position cushioning	The drive is equipped with self-adjusting, pneumatic end-position cushioning
Application	- Small loads - Low speeds - Small cushioning capacity	- Larger loads - Higher speeds - Larger cushioning capacity
Advantages	- No adjustment required - Time-saving	- No adjustment required - Up to four times greater cushioning capacity than ADNGF-...-P - Time-saving - Noise reduction

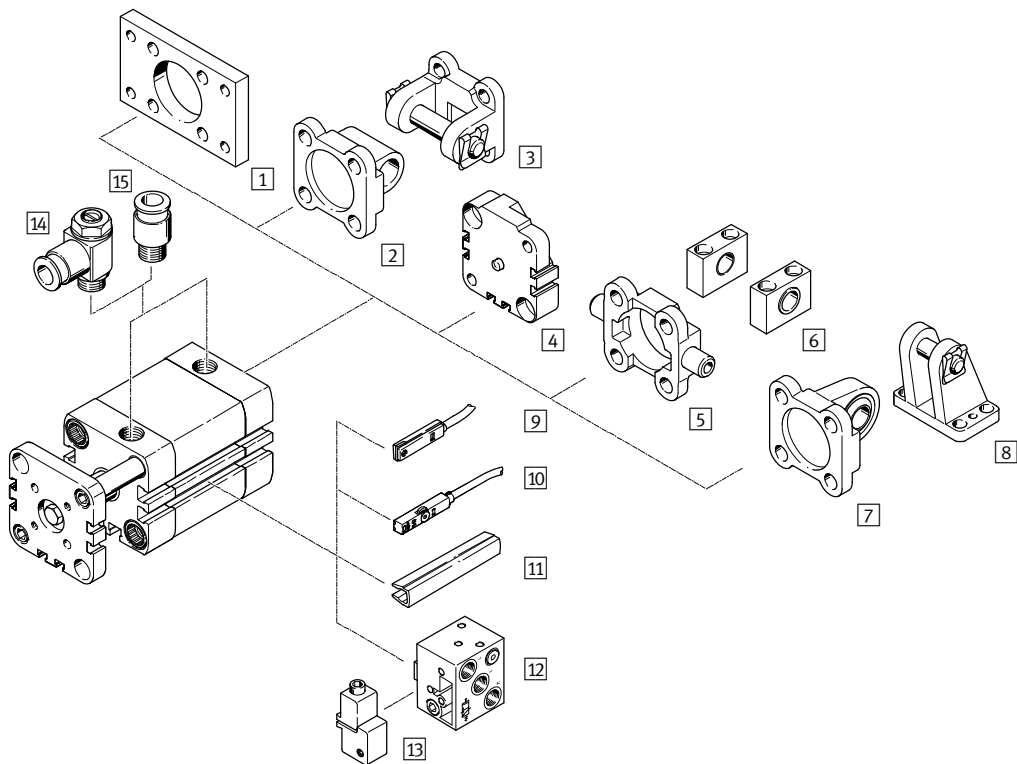
Type codes

		ADNGF	-	50	-	25	-	P	-	A	-	S6
Type												
Double-acting												
ADNGF	Compact cylinder											
Piston Ø [mm]												
Stroke [mm]												
Cushioning												
P	Flexible cushioning rings/pads at both ends											
PPS	Pneumatic cushioning, self-adjusting at both ends											
Position sensing												
A	Via proximity sensor											
Variant												
S2	Through piston rod											
S6	Heat-resistant seals up to max. 120 °C											
TL	Captive rating plate											

Compact cylinders ADNGF, standard port pattern

Peripherals overview

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Mounting attachments and accessories		
	Description	→ Page/Internet
1	Flange mounting FNC	For end caps 11
2	Swivel flange SNCL/SNCL...-R3	For end caps 12
3	Swivel flange SNCB/SNCB...-R3	For end caps 16
4	Multi-position kit DPNA	For connecting two cylinders with identical piston diameters to form a multi-position cylinder 15
5	Trunnion flange ZNCF/CRZNG	For end caps 17
6	Trunnion support LNZG	For trunnion flange ZNCF/CRZNG 18
7	Swivel flange SNCS/CRSNCS/SNCS...-R3	For end caps 13
8	Clevis foot LBG/LBG...-R3	For swivel flange SNCS 14
9	Proximity sensor SME-8	Can be integrated in the cylinder profile barrel 20
10	Proximity sensor SME/SMT-8M	Can be integrated in the cylinder profile barrel 20
11	Slot cover ABP-5-S	For protecting the sensor cable and keeping dirt out of the sensor slots 20
12	Proximity sensor SMPO-8E	Pneumatic output signal 21
13	Mounting kit SMB-8E	For proximity sensor SMPO-8E 21
14	One-way flow control valve GRLA/GRLZ	For regulating speed 19
15	Push-in fitting QS	For connecting compressed air tubing with standard O.D. qs

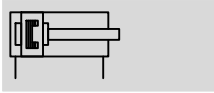
Compact cylinders ADNGF, standard port pattern

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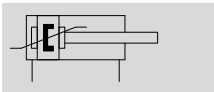
Technical data

Function

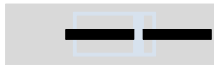
P cushioning



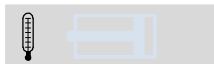
PPS cushioning



Variants



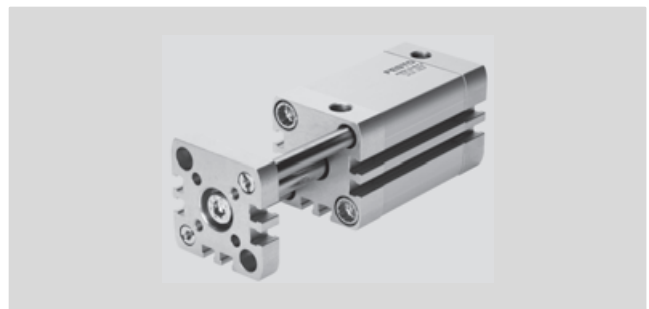
S2



S6



www.festo.com



Ø - Diameter
12 ... 100 mm

l - Stroke length
1 ... 400 mm

General technical data										
Piston Ø	12	16	20	25	32	40	50	63	80	100
Pneumatic connection	M5	M5	M5	M5	G1/8	G1/8	G1/8	G1/8	G1/8	G1/8
Design	Piston									
	Piston rod									
	Cylinder barrel									
Mode of operation	Double-acting									
Cushioning										
P	Flexible cushioning rings/pads at both ends									
PPS	–		Pneumatic cushioning, self-adjusting at both ends							
Cushioning length										
PPS	[mm]	–	3	3.5	4	5	6	7	7.5	10
Position sensing	Via proximity sensor									
Type of mounting	Via through-hole / via female thread / via accessories									
Mounting position	Any									

Operating and environmental conditions										
Piston Ø	12	16	20	25	32	40	50	63	80	100
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]									
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)									
Operating pressure [bar]										
–	1.5 ... 10			1 ... 10						
PPS	–		1.9 ... 10				1.4 ... 10			
S2	1.5 ... 10				1 ... 10					
Ambient temperature ¹⁾ [°C]										
–	–20 ... +80									
S6	0 ... +120									
Corrosion resistance class CRC ²⁾										
	2									

1) Note operating range of proximity sensors

2) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Weight [g]										
Piston Ø	12	16	20	25	32	40	50	63	80	100
Product weight with 0 mm stroke	90	93	161	191	327	430	687	915	1678	2673
Additional weight per 10 mm stroke	14	16	26	28	38	45	64	72	97	116
Moving load with 0 mm stroke	22	29	60	85	122	164	287	373	778	1089
Additional load per 10 mm stroke	4	6	11	11	17	17	29	29	43	43

Compact cylinders ADNGF, standard port pattern

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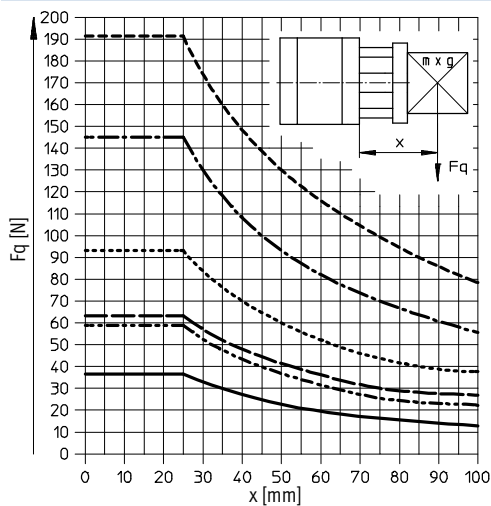
Technical data

Forces [N] and impact energy [J]										
Piston Ø	12	16	20	25	32	40	50	63	80	100
Theoretical force at 6 bar, advancing										
–	68	121	188	295	483	754	1178	1870	3016	4712
S2	51	90	141	247	415	686	1057	1750	2827	4524
Theoretical force at 6 bar, retracting										
–	51	90	141	247	415	686	1057	1750	2827	4524
S2	51	90	141	247	415	686	1057	1750	2827	4524
Max. impact energy in the end positions										
–	0.07	0.15	0.2	0.3	0.4	0.7	1.0	1.3	1.8	2.5
S6	0.035	0.075	0.1	0.15	0.2	0.35	0.5	0.65	0.9	1.25

 Note
In combination with PPS cushioning, the maximum impact energy is still obtained.

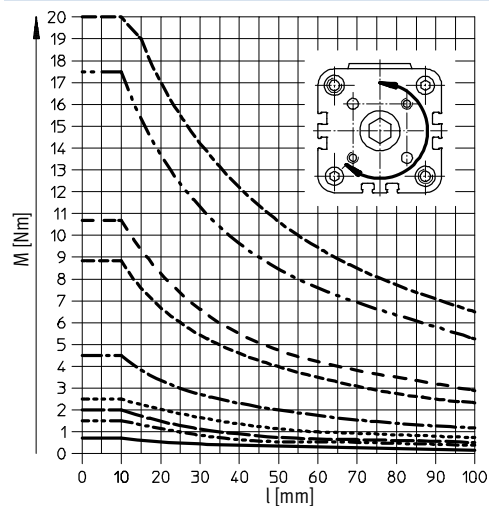
Max. energy conversion capacity [J]								
Piston Ø	20	25	32	40	50	63	80	100
For PPS cushioning	0.65	0.8	1	1.7	2.8	4.8	8	12

Max. lateral force F_q as a function of projection x



— Ø 12/16 - - - - - Ø 40
 - - - - - Ø 20/25 - - - - - Ø 50/63
 - - - - - Ø 32 - - - - - Ø 80/100

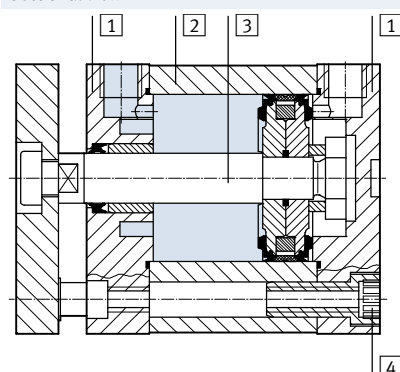
Torque M as a function of stroke length l



— Ø 12/16 - - - - - Ø 50
 - - - - - Ø 20 - - - - - Ø 63
 - - - - - Ø 25 - - - - - Ø 80
 - - - - - Ø 32 - - - - - Ø 100
 - - - - - Ø 40

Materials

Sectional view



Compact cylinder	Basic version	S6
1 Cap		
Ø 12 ... 80	Anodised aluminium	
Ø 100	Die-cast aluminium, coated	
2 Cylinder barrel		
	Anodised aluminium	
3 Piston rod		
	High-alloy steel	
4 Flange screws		
Ø 12 ... 16	High-alloy steel	
Ø 20 ... 63	Galvanised steel	
Ø 80 ... 100	Standard screws, galvanised steel	
– Seals	Polyurethane	Fluoro elastomer

Compact cylinders ADNGF, standard port pattern

Technical data

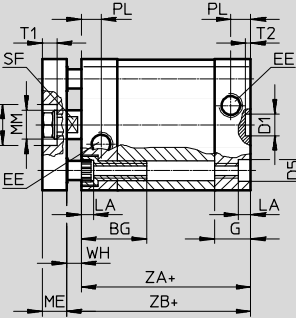
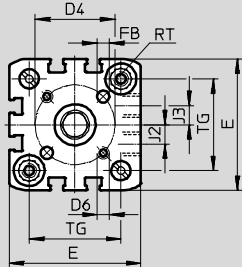
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Dimensions – Basic version

Download CAD data → www.festo.com

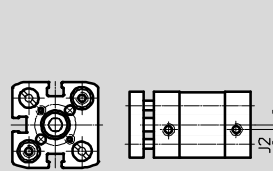
Ø 12 ... 63

Ø 32 ... 63



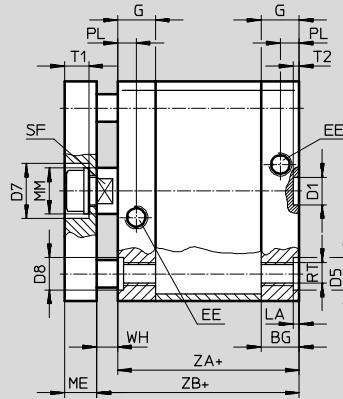
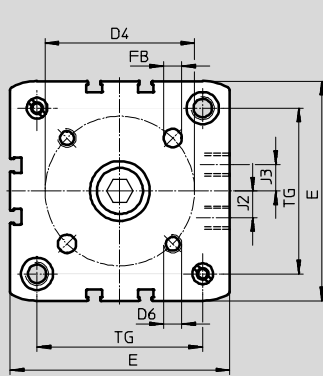
Ø 12 ... 25

Ø 12



+ = plus stroke length

Ø 80 ... 100



+ = plus stroke length

Ø	BG	D1 Ø	D4	D5 Ø	D6	D7 Ø	D8	E	EE	FB Ø	G	J2	J3
[mm]	min.	H9	±0,1			H9				H8			
12	17	9	12	6 ^{F9}	M3	–	–	27.5 ^{+0.3}	M5	3	10.5	2	–
16			14					29 ^{+0.3}			11		
20	19.5		17	M4	35.5 ^{+0.3}			4		12	2.6		
25			22	M5	39.5 ^{+0.3}								
32	26		28		14			47 ^{+0.3}	5	15	6		
40			33					17			54.5 ^{+0.3}	8	
50	27	12	42		12 ^{F9}	M6	22	–	65.5 ^{+0.3}	G1/8	6	11.5	
63			50	75.5 ^{+0.3}									
80	17		65	M8	95.5 ^{+0.6}	8	16.5		20				
100	21.5		80	M10	24	14	113.5 ^{+0.6}				10	21.5	

Ø [mm]	LA +0.2	ME	MM Ø h8	PL +0.2	RT	SF h13	T1	T2 +0.1	TG ±0.2	WH		ZA ±0.3	ZB	
										+1.3	PPS +1.4		+1.2	PPS +1.3
12	3.5	6	6	6	M4	5	-	2.1	16	4.2	-	35	39.2	-
16			8			7			18	4.7			39.7	
20			10			9			22	5.5			42.5	
25			12			10			26	5.5			44.5	
32	5	8	12	8.2	M5	10	6	2.6	32.5	6	6.5	44	50	50.6
40			16			13			38	6.1			51.1	
50			20			17			46.5	7.7			52.7	
63			24			21			56.5	7.5			56.5	
80	2.6	14	28	10.5	M6	13	7.5	2.6	72	8.9	9.4	54	62.9	63.4
100			32			17			89	9			76	

Compact cylinders ADNGF, standard port pattern

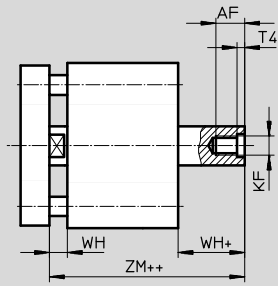
Technical data

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Dimensions – Variant

Download CAD data → www.festo.com

S2 – Through piston rod



+ = plus stroke length
++ = plus 2x stroke length

Ø [mm]	AF min.	KF	T4	WH		ZM	
				+1.3	PPS +1.4		PPS
12	8	M3	1.5	4.2	–	44.5 ^{+0.5}	–
16	10	M4		4.7		45.7 ^{+0.5}	
20	14	M6	2.6	5.5	–	49.5 ^{+0.5}	49.5 ^{+0.5}
25						51.5 ^{+0.5}	51.5 ^{+0.5}
32	16	M8	3.3	6	6.5	57.5 ^{+0.5}	58.6 ^{+0.6}
40				6.1	6.6	58.6 ^{+0.6}	59.7 ^{+0.7}
50	20	M10	4.7	8.2	8.2	62.0 ^{+0.6}	63.1 ^{+0.7}
63				8.1	8	65.4 ^{+0.6}	66.5 ^{+0.7}
80		M12	6.1	8.9	9.4	73.2 ^{+0.6}	74.3 ^{+0.7}
100				9	–	86.4 ^{+0.6}	88 ^{+0.7}

Compact cylinders ADNGF, standard port pattern

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Technical data

Ordering data					
Type	Piston Ø [mm]	Stroke [mm]	P – Flexible cushioning rings/pads at both ends		PPS – Pneumatic cushioning, self-adjusting at both ends
			Part No.	Type	Part No. Type
	12	5	554205	ADNGF-12-5-P-A	–
		10	554206	ADNGF-12-10-P-A	
		15	554207	ADNGF-12-15-P-A	
		20	554208	ADNGF-12-20-P-A	
		25	554209	ADNGF-12-25-P-A	
		30	554210	ADNGF-12-30-P-A	
		40	554211	ADNGF-12-40-P-A	
	16	5	554212	ADNGF-16-5-P-A	–
		10	554213	ADNGF-16-10-P-A	
		15	554214	ADNGF-16-15-P-A	
		20	554215	ADNGF-16-20-P-A	
		25	554216	ADNGF-16-25-P-A	
		30	554217	ADNGF-16-30-P-A	
		40	554218	ADNGF-16-40-P-A	
		50	554219	ADNGF-16-50-P-A	
	20	5	554220	ADNGF-20-5-P-A	–
		10	554221	ADNGF-20-10-P-A	
		15	554222	ADNGF-20-15-P-A	577208 ADNGF-20-10-PPS-A
		20	554223	ADNGF-20-20-P-A	577209 ADNGF-20-15-PPS-A
		25	554224	ADNGF-20-25-P-A	577210 ADNGF-20-20-PPS-A
		30	554225	ADNGF-20-30-P-A	577211 ADNGF-20-25-PPS-A
		40	554226	ADNGF-20-40-P-A	577212 ADNGF-20-30-PPS-A
		50	554227	ADNGF-20-50-P-A	577213 ADNGF-20-40-PPS-A
		60	554228	ADNGF-20-60-P-A	577214 ADNGF-20-50-PPS-A
	25	5	554229	ADNGF-25-5-P-A	–
		10	554230	ADNGF-25-10-P-A	
		15	554231	ADNGF-25-15-P-A	577216 ADNGF-25-10-PPS-A
		20	554232	ADNGF-25-20-P-A	577217 ADNGF-25-15-PPS-A
		25	554233	ADNGF-25-25-P-A	577218 ADNGF-25-20-PPS-A
		30	554234	ADNGF-25-30-P-A	577219 ADNGF-25-25-PPS-A
		40	554235	ADNGF-25-40-P-A	577220 ADNGF-25-30-PPS-A
		50	554236	ADNGF-25-50-P-A	577221 ADNGF-25-40-PPS-A
		60	554237	ADNGF-25-60-P-A	577222 ADNGF-25-50-PPS-A
	32	5	554238	ADNGF-32-5-P-A	–
		10	554239	ADNGF-32-10-P-A	
		15	554240	ADNGF-32-15-P-A	574022 ADNGF-32-10-PPS-A
		20	554241	ADNGF-32-20-P-A	574023 ADNGF-32-15-PPS-A
		25	554242	ADNGF-32-25-P-A	574024 ADNGF-32-20-PPS-A
		30	554243	ADNGF-32-30-P-A	574025 ADNGF-32-25-PPS-A
		40	554244	ADNGF-32-40-P-A	574026 ADNGF-32-30-PPS-A
		50	554245	ADNGF-32-50-P-A	574027 ADNGF-32-40-PPS-A
		60	554246	ADNGF-32-60-P-A	574028 ADNGF-32-50-PPS-A
		80	554247	ADNGF-32-80-P-A	574029 ADNGF-32-60-PPS-A
					574030 ADNGF-32-80-PPS-A

Compact cylinders ADNGF, standard port pattern

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Technical data

Ordering data					
Type	Piston Ø [mm]	Stroke [mm]	P – Flexible cushioning rings/pads at both ends		PPS – Pneumatic cushioning, self-adjusting at both ends
			Part No.	Type	Part No. Type
	40	5	554248	ADNGF-40-5-P-A	–
		10	554249	ADNGF-40-10-P-A	574031 ADNGF-40-10-PPS-A
		15	554250	ADNGF-40-15-P-A	574032 ADNGF-40-15-PPS-A
		20	554251	ADNGF-40-20-P-A	574033 ADNGF-40-20-PPS-A
		25	554252	ADNGF-40-25-P-A	574034 ADNGF-40-25-PPS-A
		30	554253	ADNGF-40-30-P-A	574035 ADNGF-40-30-PPS-A
		40	554254	ADNGF-40-40-P-A	574036 ADNGF-40-40-PPS-A
		50	554255	ADNGF-40-50-P-A	574037 ADNGF-40-50-PPS-A
		60	554256	ADNGF-40-60-P-A	574038 ADNGF-40-60-PPS-A
		80	554257	ADNGF-40-80-P-A	574039 ADNGF-40-80-PPS-A
	50	5	554258	ADNGF-50-5-P-A	–
		10	554259	ADNGF-50-10-P-A	574040 ADNGF-50-10-PPS-A
		15	554260	ADNGF-50-15-P-A	574041 ADNGF-50-15-PPS-A
		20	554261	ADNGF-50-20-P-A	574042 ADNGF-50-20-PPS-A
		25	554262	ADNGF-50-25-P-A	574043 ADNGF-50-25-PPS-A
		30	554263	ADNGF-50-30-P-A	574044 ADNGF-50-30-PPS-A
		40	554264	ADNGF-50-40-P-A	574045 ADNGF-50-40-PPS-A
		50	554265	ADNGF-50-50-P-A	574046 ADNGF-50-50-PPS-A
		60	554266	ADNGF-50-60-P-A	574047 ADNGF-50-60-PPS-A
		80	554267	ADNGF-50-80-P-A	574048 ADNGF-50-80-PPS-A
	63	10	554268	ADNGF-63-10-P-A	574049 ADNGF-63-10-PPS-A
		15	554269	ADNGF-63-15-P-A	574050 ADNGF-63-15-PPS-A
		20	554270	ADNGF-63-20-P-A	574051 ADNGF-63-20-PPS-A
		25	554271	ADNGF-63-25-P-A	574052 ADNGF-63-25-PPS-A
		30	554272	ADNGF-63-30-P-A	574053 ADNGF-63-30-PPS-A
		40	554273	ADNGF-63-40-P-A	574054 ADNGF-63-40-PPS-A
		50	554274	ADNGF-63-50-P-A	574055 ADNGF-63-50-PPS-A
		60	554275	ADNGF-63-60-P-A	574056 ADNGF-63-60-PPS-A
		80	554276	ADNGF-63-80-P-A	574057 ADNGF-63-80-PPS-A
	80	10	554277	ADNGF-80-10-P-A	574058 ADNGF-80-10-PPS-A
		15	554278	ADNGF-80-15-P-A	574059 ADNGF-80-15-PPS-A
		20	554279	ADNGF-80-20-P-A	574060 ADNGF-80-20-PPS-A
		25	554280	ADNGF-80-25-P-A	574061 ADNGF-80-25-PPS-A
		30	554281	ADNGF-80-30-P-A	574062 ADNGF-80-30-PPS-A
		40	554282	ADNGF-80-40-P-A	574063 ADNGF-80-40-PPS-A
		50	554283	ADNGF-80-50-P-A	574064 ADNGF-80-50-PPS-A
		60	554284	ADNGF-80-60-P-A	574065 ADNGF-80-60-PPS-A
		80	554285	ADNGF-80-80-P-A	574066 ADNGF-80-80-PPS-A
	100	10	554286	ADNGF-100-10-P-A	–
		15	554287	ADNGF-100-15-P-A	577225 ADNGF-100-15-PPS-A
		20	554288	ADNGF-100-20-P-A	577226 ADNGF-100-20-PPS-A
		25	554289	ADNGF-100-25-P-A	577227 ADNGF-100-25-PPS-A
		30	554290	ADNGF-100-30-P-A	577228 ADNGF-100-30-PPS-A
		40	554291	ADNGF-100-40-P-A	577229 ADNGF-100-40-PPS-A
		50	554292	ADNGF-100-50-P-A	577230 ADNGF-100-50-PPS-A
		60	554293	ADNGF-100-60-P-A	577231 ADNGF-100-60-PPS-A
		80	554294	ADNGF-100-80-P-A	577232 ADNGF-100-80-PPS-A

Compact cylinders ADNGF, standard port pattern



Ordering data – Modular products

Ordering table															
Size	12	16	20	25	32	40	50	63	80	100	Condi- tions	Code	Enter code		
M	Module No.	537123	537124	537125	537126	537127	537128	537129	537130	537131	537132				
	Function	Compact cylinder, double-acting, standard hole pattern											ADNGF	ADNGF	
	Size [mm]	12	16	20	25	32	40	50	63	80	100		-...		
	Stroke [mm]	1 ... 200		3 ... 200		5 ... 300					5 ... 400			-...	
	Cushioning	Flexible cushioning rings/pads at both ends											-P		
				Pneumatic cushioning, self-adjusting at both ends								1	-PPS		
	Position sensing	Via proximity sensor											-A	-A	
O	Piston rod type	Through piston rod											-S2		
	Temperature resistance	Heat-resistant seals up to max. 120 °C										2	-S6		
	Captive rating plate	Laser etched rating plate											-TL		

1 PPS Not with temperature resistance S6
Minimum stroke 5 mm

2 S6 Max. stroke: 250 mm

M Mandatory data

O Options

Transfer order code

ADNGF – – – – **A** – – –

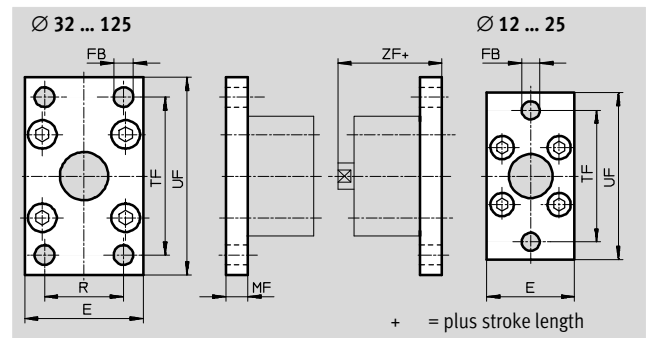
Compact cylinders ADNGF, standard port pattern

FESTO

Accessories

Flange mounting FNC

Material:
Galvanised steel
Free of copper and PTFE
RoHS-compliant



Dimensions and ordering data											
For Ø	E	FB Ø	MF	R	TF	UF	ZF	CRC ¹⁾	Weight	Part No.	Type
[mm]						±1			[g]		
12	28	5.5	8	-	40	50	48	1	79	537245	FNC-12
16	29				43	55		1	88	537246	FNC-16
20	36	6.6			55	70	51	1	141	537247	FNC-20
25	40				60	76	53	1	165	537248	FNC-25
32	45	7	10	32	64	80	60	1	221	174376	FNC-32
40	54	9		36	72	90	61	1	291	174377	FNC-40
50	65		12	45	90	110	65	1	536	174378	FNC-50
63	75			50	100	120	69	1	679	174379	FNC-63
80	93	12	16	63	126	150	79	1	1495	174380	FNC-80
100	110	14		75	150	175	92	1	2041	174381	FNC-100

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

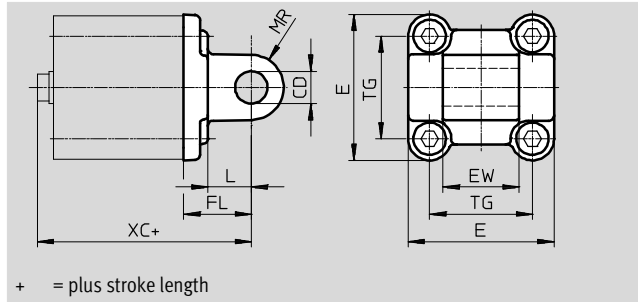
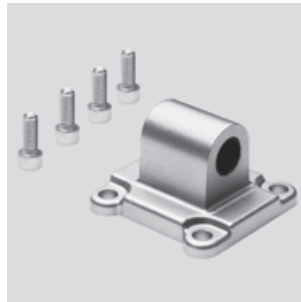
Compact cylinders ADNGF, standard port pattern

FESTO

Accessories

Swivel flange SNCL/SNCL-...-R3

Material:
SNCL 12 ... 25: Wrought aluminium alloy
SNCL 32 ... 100: Die-cast aluminium alloy
SNCL-...-R3: Wrought aluminium alloy with protective coating
Free of copper and PTFE
RoHS-compliant



+ = plus stroke length

Dimensions and ordering data								
For Ø	CD	E	EW	FL	L	MR	TG	XC
[mm]	Ø H9			±0.2				
12	6	25 ^{-0.6}	12 _{h12}	16	10	6	16	56
16		27.5 ^{-0.6}					18	
20	8	34.5 ^{-0.6}	16 _{h12}	20	14	8	22	63
25		38.5 ^{-0.6}					26	65
32	10	45 ^{+0.2/-0.5}	26 ^{-0.2/-0.6}	22	13	10	32.5	72
40	12	54 ^{-0.5}	28 ^{-0.2/-0.6}	25	16	12	38	76
50		64 ^{-0.6}	32 ^{-0.2/-0.6}	27			46.5	80
63	16	75 ^{-0.6}	40 ^{-0.2/-0.6}	32	21	16	56.5	89
80		93 ^{-0.8}	50 ^{-0.2/-0.6}	36			72	99
100	20	110 ^{+0.3/-0.8}	60 ^{-0.2/-0.6}	41	27	20	89	117

For Ø	Basic version				R3 – High corrosion protection			
	CRC ¹⁾	Weight [g]	Part No.	Type	CRC ¹⁾	Weight [g]	Part No.	Type
[mm]								
12	2	20	537790	SNCL-12	3	20	537794	SNCL-12-R3
16	2	21	537791	SNCL-16	3	21	537795	SNCL-16-R3
20	2	38	537792	SNCL-20	3	38	537796	SNCL-20-R3
25	2	41	537793	SNCL-25	3	41	537797	SNCL-25-R3
32	1	71	174404	SNCL-32	–	–	–	–
40	1	95	174405	SNCL-40	–	–	–	–
50	1	158	174406	SNCL-50	–	–	–	–
63	1	225	174407	SNCL-63	–	–	–	–
80	1	436	174408	SNCL-80	–	–	–	–
100	1	606	174409	SNCL-100	–	–	–	–

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Corrosion resistance class CRC 3 to Festo standard FN 940070

High corrosion stress. Outdoor exposure under moderate corrosive conditions. External visible parts with primarily functional requirements for the surface and which are in direct contact with a normal industrial environment.

Compact cylinders ADNGF, standard port pattern

FESTO

Accessories

Swivel flange

SNCS/CRSNCS/SNCS-...-R3

Materials:

SNCS 32 ... 50: Die-cast aluminium

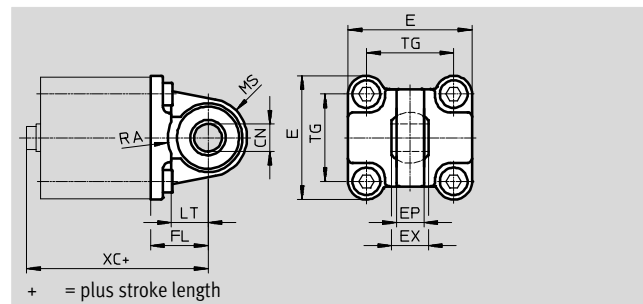
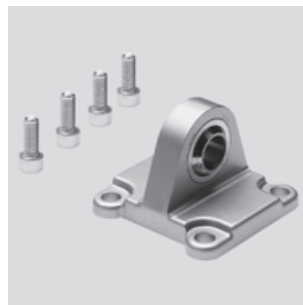
SNCS 63 ... 100: Wrought aluminium alloy

CRSNCS 32 ... 80:

High-alloy stainless steel

SNCS-...-R3 100: Wrought aluminium alloy with protective coating

RoHS-compliant



Dimensions and ordering data							
For Ø	CN		E		EP	EX	FL
[mm]	ADNGF-...	ADNGF-...-R3	ADNGF-...	ADNGF-...-R3	±0.2		±0.2
32	10 ^{+0.013}	10 ^{+0.015/-0.04}	45 ^{+0.2/-0.5}	45 _{-0.5}	10.5	14	22
40	12 ^{+0.015}	12 ^{+0.018/-0.04}	54 _{-0.5}	54 _{-0.5}	12	16	25
50	16 ^{+0.015}	16 ^{+0.018/-0.04}	64 _{-0.6}	64 _{-0.6}	15	21	27
63	16 ^{+0.015}	16 ^{+0.018/-0.04}	74,5 ^{±0.5}	75 _{-0.6}	15	21	32
80	20 ^{+0.018}	20 ^{+0.021/-0.04}	92,2 ^{±0.8}	93 _{-0.8}	18	25	36
100	20 ^{+0.018}	20 ^{+0.021/-0.04}	109 ^{+1/-0.7}	109 ^{+1/-0.7}	18	25	41

For Ø	LT	MS		RA		TG	XC
[mm]		ADNGF-...	ADNGF-...-R3	ADNGF-... +1	ADNGF-...-R3 +1		
32	13	15 ^{+0.5}	15 ^{+0.5}	14.5	14.5	32.5	72.2
40	16	17 ^{+0.5}	17 ^{+0.5}	17.5	17.5	38	75.2
50	16	20 ^{+0.5}	20 ^{+0.5}	18.5	19	46.5	80.2
63	21	23 _{-0.5}	22 ^{+0.5}	23	23	56.5	89.2
80	22	28 _{-0.5}	27 ^{+0.5}	25	25	72	99
100	27	30 ^{±0.5}	30 ^{±0.5}	95	100	89	117

For Ø	Basic version				High corrosion protection			
	CRC ¹⁾	Weight [g]	Part No.	Type	CRC ¹⁾	Weight [g]	Part No.	Type
[mm]								
32	1	86	174397	SNCS-32	4	161	2895920	CRSNCS-32
40	1	122	174398	SNCS-40	4	239	2895921	CRSNCS-40
50	1	216	174399	SNCS-50	4	403	2895922	CRSNCS-50
63	2	281	174400	SNCS-63	4	576	2895923	CRSNCS-63
80	2	557	174401	SNCS-80	4	1173	2895924	CRSNCS-80
100	2	683	174402	SNCS-100	3	684	2895925	SNCS-100-R3

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Corrosion resistance class CRC 3 to Festo standard FN 940070

High corrosion stress. Outdoor exposure under moderate corrosive conditions. External visible parts with primarily functional requirements for the surface and which are in direct contact with a normal industrial environment.

Corrosion resistance class CRC 4 to Festo standard FN 940070

Particularly high corrosion stress. Outdoor exposure under extreme corrosive conditions. Parts exposed to aggressive media, for instance in the chemical or food industries. These applications may need to be supported by special tests (→ also FN 940082) using appropriate media.

Compact cylinders ADNGF, standard port pattern

FESTO

Accessories

Clevis foot LBG/LBG-...-R3

The clevis foot is secured against rotation with a dowel pin.

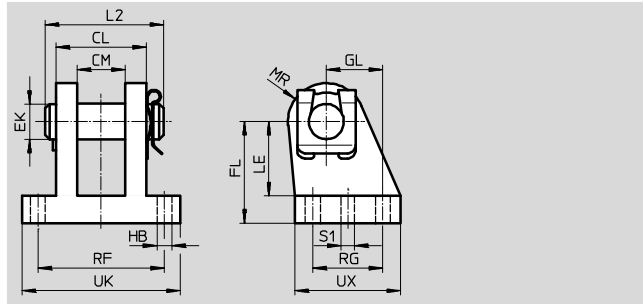
Material:

LBG 32 ... 63: Special steel casting
LBG 80 ... 100: Nodular graphite cast iron

LBG-...-R3: High-alloy stainless steel

Free of copper and PTFE

RoHS-compliant



Dimensions and ordering data														
For Ø	CL	CM	EK Ø	FL	GL	HB Ø	L2	LE	MR	RF	RG	S1 Ø	UK	UX
[mm]														
32	28	14.1	10	32	16	6.8	35	24	12	42	20	4.8	56	36
40	30	16.1	12	36	20	6.8	39	26	14	44	26	5.8	58	41.5
50	40	21.1	16	45	25	9.2	50	33	15	56	31	5.8	70	47
63	40	21.1	16	50	25	9.2	50	38	17	56	31	7.8	70	49
80	50	25.1	20	63	30	11	60	49	17	70	36	7.8	89	55
100	50	25.1	20	71	41	11	60	56	20	70	46	9.8	89	65

For Ø	Basic version CRC ¹⁾			R3 – High corrosion protection CRC ¹⁾		
[mm]		Weight [g]	Part No. Type		Weight [g]	Part No. Type
32	2	220	31761 LBG-32	3	220	2078790 LBG-32-R3
40	2	300	31762 LBG-40	3	300	2078792 LBG-40-R3
50	2	540	31763 LBG-50	3	540	2078794 LBG-50-R3
63	2	580	31764 LBG-63	3	580	2078795 LBG-63-R3
80	1	1050	31765 LBG-80	3	1050	2078797 LBG-80-R3
100	1	1375	31766 LBG-100	3	1375	2078799 LBG-100-R3

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Corrosion resistance class CRC 3 to Festo standard FN 940070

High corrosion stress. Outdoor exposure under moderate corrosive conditions. External visible parts with primarily functional requirements for the surface and which are in direct contact with a normal industrial environment.

Compact cylinders ADNGF, standard port pattern

FESTO

Accessories

Multi-position kit DPNA

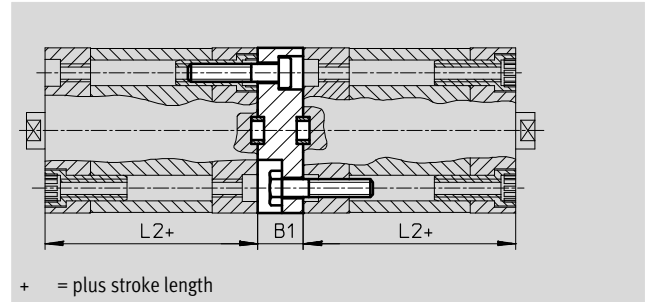
Material:

Flange: Wrought aluminium alloy

Screws: Galvanised steel

Free of copper and PTFE

RoHS-compliant



Note

The maximum overall stroke length may not be exceeded when combining cylinders and multi-position kits.

Dimensions and ordering data							
For Ø	L2	B1	Max. overall stroke length	CRC ¹⁾	Weight	Part No.	Type
[mm]			[mm]		[g]		
12	35	13	600	2	28	537263	DPNA-12
16					33	537264	DPNA-16
20					50	537265	DPNA-20
25					60	537266	DPNA-25
32	44	15	800		99	537267	DPNA-32
40	45				129	537268	DPNA-40
50					196	537269	DPNA-50
63					249	537270	DPNA-63
80	54	17	1000		474	537271	DPNA-80
100	67	19.5			712	537272	DPNA-100

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Compact cylinders ADNGF, standard port pattern

FESTO

Accessories

Swivel flange

SNCB/SNCB-...-R3

Material:

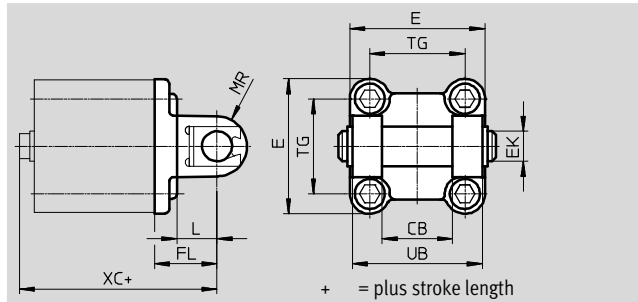
SNCB: Die-cast aluminium

SNCB-...-R3: Die-cast aluminium with

protective coating

Free of copper and PTFE

RoHS-compliant



Dimensions and ordering data

For Ø	CB	E	EK Ø	FL	L	MR	TG	UB	XC
[mm]	H14		H9/e8	±0.2		-0.5		h14	
32	26	45+0.2/-0.5	10	22	13	8.5	32.5	45	72
40	28	54-0.5	12	25	16	12	38	52	76
50	32	64-0.6	12	27	16	12	46.5	60	80
63	40	75-0.6	16	32	21	16	56.5	70	89
80	50	93-0.8	16	36	22	16	72	90	99
100	60	110+0.3/-0.8	20	41	27	20	89	110	117

For Ø	Basic version				R3 – High corrosion protection			
	CRC ¹⁾	Weight [g]	Part No.	Type	CRC ¹⁾	Weight [g]	Part No.	Type
[mm]								
32	1	103	174390	SNCB-32	3	100	176944	SNCB-32-R3
40	1	155	174391	SNCB-40	3	151	176945	SNCB-40-R3
50	1	232	174392	SNCB-50	3	228	176946	SNCB-50-R3
63	1	375	174393	SNCB-63	3	371	176947	SNCB-63-R3
80	1	636	174394	SNCB-80	3	632	176948	SNCB-80-R3
100	1	1035	174395	SNCB-100	3	986	176949	SNCB-100-R3

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Corrosion resistance class CRC 3 to Festo standard FN 940070

High corrosion stress. Outdoor exposure under moderate corrosive conditions. External visible parts with primarily functional requirements for the surface and which are in direct contact with a normal industrial environment.

Compact cylinders ADNGF, standard port pattern

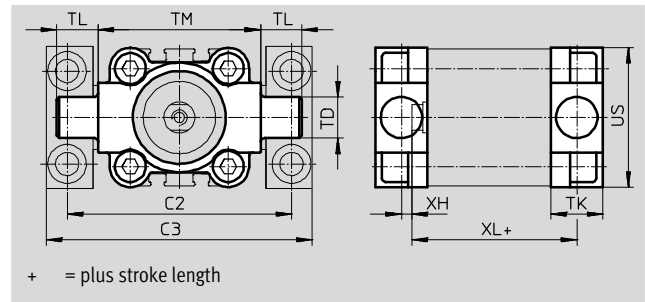
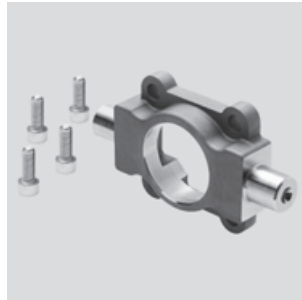
Accessories

FESTO

Trunnion flange ZNCF/CRZNG

Material:

ZNCF: Special steel casting
CRZNG: Electrolytically polished special steel casting
Free of copper and PTFE
RoHS-compliant



Dimensions and ordering data									
For Ø	C2	C3	TD Ø e9	TK	TL	TM	US	XH	XL
[mm]									
32	71	86	12	16	12	50	45	2	52
40	87	105	16	20	16	63	54	4	55
50	99	117	16	24	16	75	64	4	57
63	116	136	20	24	20	90	75	4	61
80	136	156	20	28	20	110	93	5	81
100	164	189	25	38	25	132	110	10	86

For Ø [mm]	Basic version				R3 – High corrosion protection			
	CRC ¹⁾	Weight [g]	Part No.	Type	CRC ¹⁾	Weight [g]	Part No.	Type
32	2	150	174411	ZNCF-32	4	150	161852	CRZNG-32
40	2	285	174412	ZNCF-40	4	285	161853	CRZNG-40
50	2	473	174413	ZNCF-50	4	473	161854	CRZNG-50
63	2	687	174414	ZNCF-63	4	687	161855	CRZNG-63
80	2	1296	174415	ZNCF-80	4	1296	161856	CRZNG-80
100	2	2254	174416	ZNCF-100	4	2254	161857	CRZNG-100

- 1) Corrosion resistance class CRC 2 to Festo standard FN 940070
Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.
Corrosion resistance class CRC 4 to Festo standard FN 940070
Particularly high corrosion stress. Outdoor exposure under extreme corrosive conditions. Parts exposed to aggressive media, for instance in the chemical or food industries. These applications may need to be supported by special tests (→ also FN 940082) using appropriate media.

Compact cylinders ADNGF, standard port pattern

FESTO

Accessories

Trunnion support LN2G

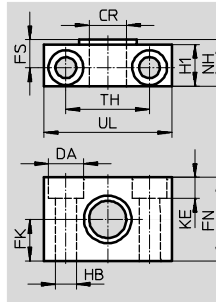
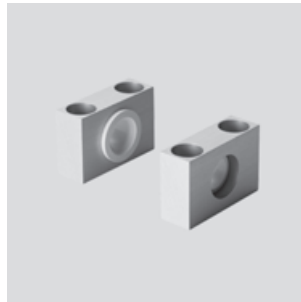
Material:

Trunnion support: Anodised aluminium

Plain bearing: Plastic

Free of copper and PTFE

RoHS-compliant



Dimensions and ordering data															
For Ø	CR	DA	FK	FN	FS	H1	HB	KE	NH	TH	UL	CRC ¹⁾	Weight	Part No.	Type
[mm]	Ø D11	Ø H13	±0.1				Ø H13			±0.2			[g]		
32	12	11	15	30	10.5	15	6.6	6.8	18	32	46	2	83	32959	LN2G-32
40, 50	16	15	18	36	12	18	9	9	21	36	55	2	129	32960	LN2G-40/50
63, 80	20	18	20	40	13	20	11	11	23	42	65	2	178	32961	LN2G-63/80
100	25	20	25	50	16	24.5	14	13	28.5	50	75	2	306	32962	LN2G-100/125

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Compact cylinders ADNGF, standard port pattern

Accessories

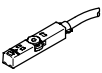
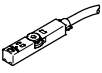
FESTO

Ordering data – One-way flow control valves				Technical data ➔ Internet: grl			
	Connection		Material	Part No.	Type		
	For Ø	For tubing O.D.					
For exhaust air							
	12, 16, 20, 25	3	Metal design	193137	GRLA-M5-QS-3-D		
		4		193138	GRLA-M5-QS-4-D		
		6		193139	GRLA-M5-QS-6-D		
	32, 40, 50, 63, 80, 100	3		193142	GRLA-1/8-QS-3-D		
		4		193143	GRLA-1/8-QS-4-D		
		6		193144	GRLA-1/8-QS-6-D		
		8		193145	GRLA-1/8-QS-8-D		
		For supply air					
				12, 16, 20, 25	3	Metal design	193153
4	193154		GRLZ-M5-QS-4-D				
6	193155		GRLZ-M5-QS-6-D				
32, 40, 50, 63, 80, 100	3		193156	GRLZ-1/8-QS-3-D			
	4		193157	GRLZ-1/8-QS-4-D			
	6		193158	GRLZ-1/8-QS-6-D			
	8		193159	GRLZ-1/8-QS-8-D			

Compact cylinders ADNGF, standard port pattern

Accessories

FESTO

Ordering data – Proximity sensors for T-slot, magneto-resistive					Technical data → Internet: smt	
	Type of mounting	Switch output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with cylinder profile, short design	PNP	Cable, 3-wire	2.5	574335	SMT-8M-A-PS-24V-E-2,5-OE
			Plug M8x1, 3-pin	0.3	574334	SMT-8M-A-PS-24V-E-0,3-M8D
			Plug M12x1, 3-pin	0.3	574337	SMT-8M-A-PS-24V-E-0,3-M12
		NPN	Cable, 3-wire	2.5	574338	SMT-8M-A-NS-24V-E-2,5-OE
			Plug M8x1, 3-pin	0.3	574339	SMT-8M-A-NS-24V-E-0,3-M8D
N/C contact						
	Insertable in the slot from above, flush with cylinder profile, short design	PNP	Cable, 3-wire	7.5	574340	SMT-8M-A-PO-24V-E-7,5-OE

Ordering data – Proximity sensors for T-slot, magnetic reed					Technical data → Internet: sme	
	Type of mounting	Switch output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with cylinder profile	Contacting	Cable, 3-wire	2.5	543862	SME-8M-DS-24V-K-2,5-OE
				5.0	543863	SME-8M-DS-24V-K-5,0-OE
			Cable, 2-wire	2.5	543872	SME-8M-ZS-24V-K-2,5-OE
				Plug M8x1, 3-pin	0.3	543861
	Insertable in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	2.5	150855	SME-8-K-LED-24
			Plug M8x1, 3-pin	0.3	150857	SME-8-S-LED-24
N/C contact						
	Insertable in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	7.5	160251	SME-8-O-K-LED-24

Ordering data – Connecting cables				Technical data → Internet: nebu	
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Straight socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541363	NEBU-M12G5-K-2.5-LE3
			5	541364	NEBU-M12G5-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3
	Angled socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541367	NEBU-M12W5-K-2.5-LE3
			5	541370	NEBU-M12W5-K-5-LE3

Compact cylinders ADNGF, standard port pattern

Accessories

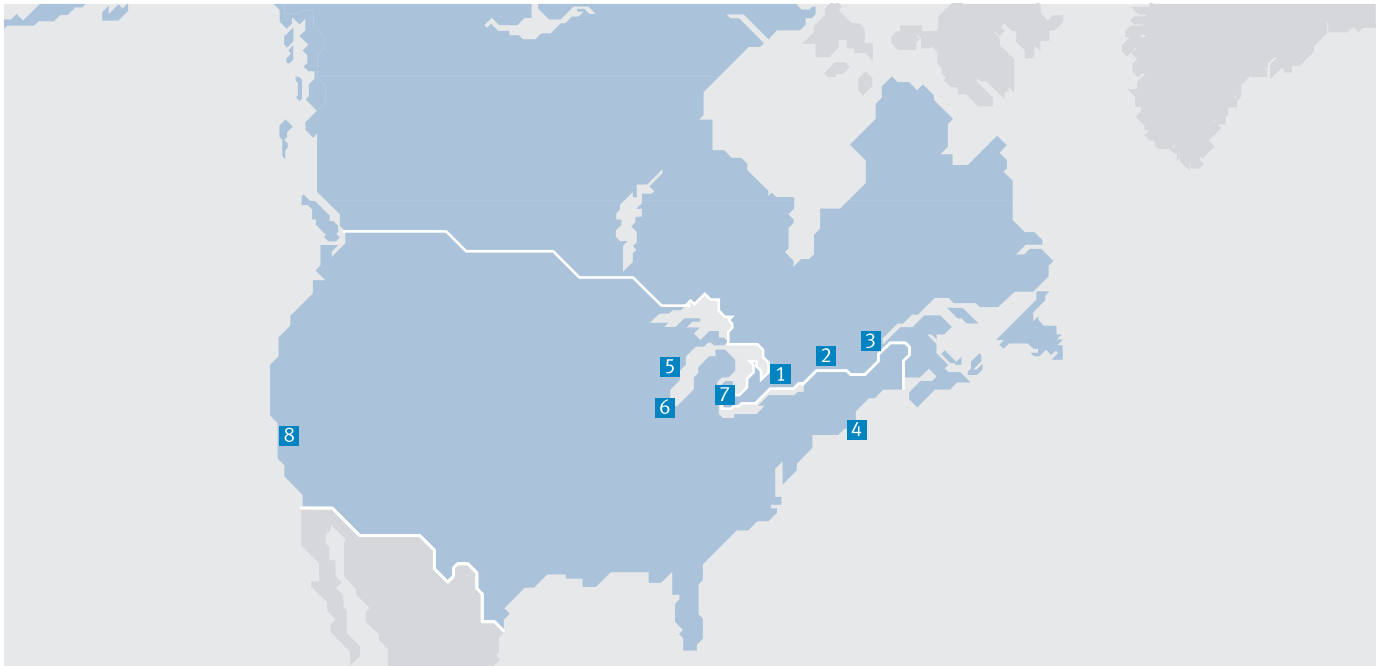
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Ordering data – Rectangular proximity sensors, pneumatic			Technical data → Internet: smpo	
	Pneumatic connection		Part No.	Type
3/2-way valve, normally closed				
	Female thread M5		178563	SMPO-8E

Ordering data – Mounting kit for proximity sensors SMPO-8E			Technical data → Internet: smb	
	Assembly		Part No.	Type
	Clamped in T-slot		178230	SMB-8E

Ordering data – Slot cover for T-slot				
	Assembly	Length	Part No.	Type
	Insertable from above	2x 0.5 m	151680	ABP-5-S

Festo North America



**1 Festo Canada
Headquarters**
Festo Inc.
5300 Explorer Drive
Mississauga, ON
L4W 5G4

2 Montréal
5600, Trans-Canada
Pointe-Claire, QC
H9R 1B6

3 Québec City
2930, rue Watt#117
Québec, QC
G1X 4G3



**4 Festo United States
Headquarters**
Festo Corporation
395 Moreland Road
Hauppauge, NY
11788

5 Appleton
North 922 Tower View Drive, Suite N
Greenville, WI
54942

7 Detroit
1441 West Long Lake Road
Troy, MI
48098

6 Chicago
85 W Algonquin - Suite 340
Arlington Heights, IL
60005

8 Silicon Valley
4935 Southfront Road, Suite F
Livermore, CA
94550

Festo Regional Contact Center

Canadian Customers

Commercial Support:
Tel: 1 877 GO FESTO (1 877 463 3786)
Fax: 1 877 FX FESTO (1 877 393 3786)
Email: festo.canada@ca.festo.com

Technical Support:
Tel: 1 866 GO FESTO (1 866 463 3786)
Fax: 1 877 FX FESTO (1 877 393 3786)
Email: technical.support@ca.festo.com

USA Customers

Commercial Support:
Tel: 1 800 99 FESTO (1 800 993 3786)
Fax: 1 800 96 FESTO (1 800 963 3786)
Email: customer.service@us.festo.com

Technical Support:
Tel: 1 866 GO FESTO (1 866 463 3786)
Fax: 1 800 96 FESTO (1 800 963 3786)
Email: product.support@us.festo.com

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Internet: www.festo.com/us